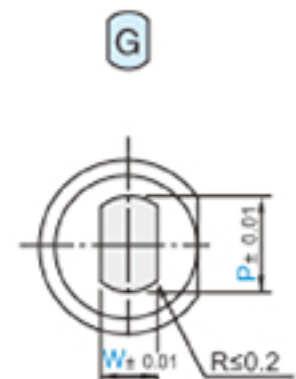
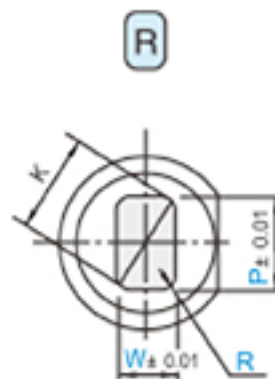
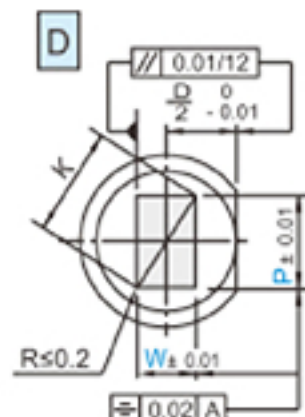
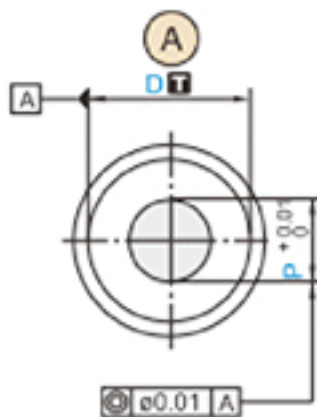
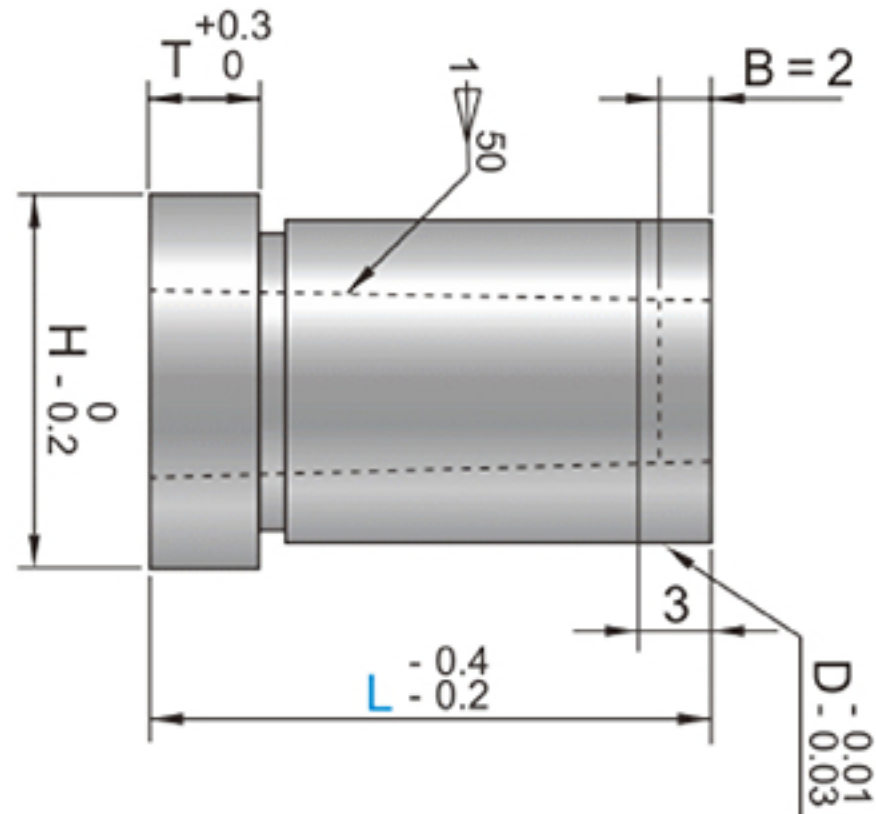


SR-WAHD
 SR-WAHD□
 SR-WPAHD
 SR-WPAHD□
 SRA-WAHD
 SRA-WAHD□
 SRA-WPAHD
 SRA-WPAHD□



$$P \geq W \quad K = \sqrt{P^2 + W^2}$$

$$P - 0.4 \geq 1.5$$

$$P \geq W \quad 0.15 \leq R < W/2$$

$$K = \sqrt{(P-2R)^2 + (W-2R)^2} + 2R$$

$$P - 2R \geq 1.5$$

$$P > W$$

$$P > W$$

$$\sqrt{P^2 - W^2} \geq 1.5$$

				Catalog No.
T	M	H	D	Type
D _{m5}	SKH51	61~64HRC	D4~5	⊗ SR-WAHD
	SKD11	60~63HRC	D6~25	⊗ ⊗ ⊗ ⊗ SR-WSHD□
		64~67HRC	D4~25	⊗ SR-WPAHD
			D6~25	⊗ ⊗ ⊗ ⊗ SR-WPAHD□
D ^{+0.005} ₀	SKH51	61~64HRC	D4~5	⊗ SRA-WAHD
	SKD11	60~63HRC	D6~16	⊗ ⊗ ⊗ ⊗ SRA-WAHD□
			D4~16	⊗ SRA-WPAHD
		64~67HRC	D6~16	⊗ ⊗ ⊗ ⊗ SRA-WPAHD□



ORDER Catalog No. - L - P - W - R (R) - MT - C
 SR-WAHDR 13 - 25 - P6.20 - W2.00 - R0.20 - MT1.50 - C0.105

D		Catalog No.			L	(A)	(D)	(E)	(R)	(G)	(R)	MT	C	H	T
m5	+0.005 0	(D m5)	(D+0.005 0)	D		P	P-K max	P-Wmin	R						
+0.009 +0.004	+0.005 0	(A) SR-WAHD (SKH51) SRA-WAHD SR-WPAHD SRA-WPAHD	(4) (5)	8-13-16-20-22-25-30	1.00 ~ 1.50 1.00 ~ 2.50	— —	— —	— —	0.2 ~ W/2	0.15mm	0.010mm	MT ≥ 0.15	C ≥ 0.010	5 6	3
+0.012 +0.006		(A) SR-WAHD (SKH51) SRA-WAHD D R E G SR-WAHD SRA-WAHD	6 8 10 13	16-20-22-25-30-35 16-20-22-25-30-35-(40)	1.00 ~ 3.00 1.00 ~ 4.00 2.00 ~ 6.00 3.00 ~ 8.00	3.00 4.00 6.00 8.00	1.00 1.00 1.20 1.50	9 11 13 16							
+0.015 +0.007		(A) SR-WPAHD SRA-WPAHD D R E G SR-WPAHD SRA-WPAHD	16 (20) (25)	16-20-22-25-30-35	5.00 ~ 10.00 7.00 ~ 12.00 10.00 ~ 16.00	10.00 12.00 16.00	2.00 3.00 3.00	19 23 28							
+0.017 +0.006	—														

ⓘ D = (4)(5)

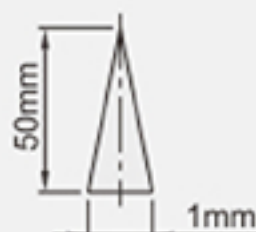
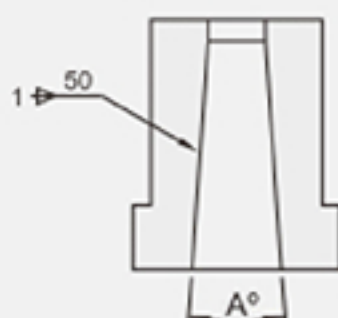
ⓘ D = (4)(5)

ⓘ L = (40)

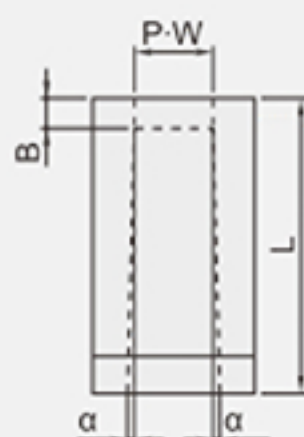
SR - WAHD, SR - WAHDD, SR - WAHDR, SR - WAHDE, SR - WAHDG

C





性度値	角度 (A°)
1/50	1.146°
1/100	0.573°
1/150	0.382°



(α×2) : P-W (B=2)

L	1/50	1/100	1/150
16	0.28	0.14	0.09
20	0.36	0.18	0.12
22	0.40	0.20	0.13
25	0.46	0.23	0.15
30	0.56	0.28	0.19
35	0.66	0.33	0.22
40	0.76	0.38	0.25

